

Constantes para cartas de controle

Dimensão da amostra	Carta para as médias			Linha média	Carta para desvio padrão					Linha média	Carta para amplitudes					Carta para valores individuais	
	A	A ₂	A ₃		B ₃	B ₄	B ₅	B ₆	d ₂		d ₃	D ₁	D ₂	D ₃	D ₄	E ₂	E ₃
2	2,121	1,88	2,659	0	3,267	0	2,606	1,128	0,853	0	3,686	0	3,267	2,660	3,760		
3	1,732	1,023	1,954	0	2,568	0	2,776	1,693	0,888	0	4,358	0	2,575	1,772	3,385		
4	1,500	0,729	1,628	0	2,266	0	2,088	2,059	0,880	0	4,698	0	2,282	1,457	3,256		
5	1,342	0,577	1,427	0	2,089	0	1,964	2,326	0,864	0	4,918	0	2,115	1,290	3,191		
6	1,225	0,483	1,287	0,03	1,970	0,029	1,874	2,534	0,848	0	5,078	0	2,004	1,184	3,153		
7	1,134	0,419	1,182	0,118	1,882	0,113	1,806	2,704	0,833	0,205	5,203	0,076	1,924	1,109	3,129		
8	1,061	0,373	1,099	0,185	1,815	0,179	1,751	2,847	0,820	0,387	5,307	0,136	1,864	1,054	3,109		
9	1,000	0,337	1,032	0,239	1,761	0,232	1,707	2,970	0,808	0,546	5,394	0,184	1,816	1,010	3,095		
10	0,949	0,308	0,975	0,284	1,716	0,276	1,669	3,078	0,797	0,687	5,469	0,223	1,777	0,975	3,084		
15	0,775	0,223	0,789	0,428	1,572	0,421	1,544	3,472	0,755	1,207	5,737	0,348	1,652				
20	0,671	0,180	0,680	0,510	1,490	0,504	1,470	3,735	0,729	1,548	5,922	0,414	1,586				
25	0,600	0,153	0,606	0,565	1,435	0,559	1,420	3,931	0,709	1,804	6,058	0,459	1,541				